

APPLICATION

Apply with either a ¼", 3/8" nap roller or squeegee making sure the product does not puddle. Make sure to back roll in opposite direction for uniform product application.

CURE TIME

Cure times vary on temperature conditions but typically are as little as 1 to 2 hours.

CLEANING:

Clean all tools and materials with the cleaner/thinner for epoxies. Wash hands and skin carefully with warm soapy water. Once product has hardened, it may only be removed through mechanical means.

HEALTH AND SAFETY

Always wear proper safety equipment to protect eyes and skin. Keep a neat, clean mixing area to avoid potential safety issues. Make sure to read and understand all SDS sheets and become familiar with all application procedures and best practices. Recommended for use by professionals only!

STORAGE

Keep lids on all products when not in immediate use. Store products in proper containers and in temperature between 45° and 80° F. 1 year shelf life in unopened containers.

PHYSICAL CHARACTERISTICS

Appearance – Clear to slightly yellow. Dries clear.

SOLIDS	88%
VOC	1.28
GLOSS	>90
ELONGATION	9
TENSILE	5935
SHORE D	78
TABER	30
IMPACT	98
PENCIL HARD	2H
1/8" MANDREL	PASS
POT LIFE	20-30
TEAR	340

CHEMICAL RESISTANCE

- 0: No Discoloration/Corrosion
- 1: Minimal Discoloration/Corrosion
- 2: Fair Discoloration/Corrosion
- 3: Medium Discoloration/Corrosion
- 4: Heavy Discoloration/Corrosion

TECH DATA SHEET

5: Extreme Discoloration/Corrosion

	Discoloration				Corrosion			
	1 minute	15 minutes	1 hour	24 hours	1 minute	15 minutes	1 hour	24 hours
Ammonium Hydroxide ¹		0	0	0		0	0	0
Benzoic Acid		0	0	0		0	0	0
Bleach ²		0	0	0		0	0	0
Boric Acid ³		0	0	0		0	0	0
Caustic Potash ⁴		0	0	0		0	0	0
Coca-Cola®		0	0	0		0	0	0
Copper Sulfate ⁵		0	0	0		0	0	0
Cranberry Juice ⁶		0	0	0		0	0	0
Formaldehyde ⁷								
Hydrated Lime ⁸		0	0	0		0	0	0
Ketchup ⁹		0	0	0		0	0	0
Lactic Acid ¹⁰		0	0	0		0	1	2
Red Wine ¹¹		0	0	0		0	0	0
Trichloroethylene		0	0	-		5 (bubbling)	5 (bubbling)	-
Mustard ¹²		0	0	1		0	0	0
Oleic Acid ¹³		0	0	0		0	0	0
Sodium Bicarbonate		0	0	0		0	0	0
Heptane		0	0	0		0	0	0
Odorless Mineral Spirits		0	0	0		0	0	0
Aromatic SC-100		0	0	0		0	0	0
Toluene		0	0	0		0	0	0
Xylene		0	0	0		0	0	0

¹ Aqua Ammonia 26 Deg. Baume / NO DEPOSIT DRUMS

² up & up™ Concentrated Bleach, 8.25% NaOCl

³ Granular

⁴ 45% Liquid, Potassium Hydroxide

⁵ Medium Crystal

⁶ Pantry Cranberry Blend

⁷ Formaldehyde 37%—Methanol 11%

⁸ Mixture, Calcium Hydroxide

⁹ Heinz® Tomato Ketchup

¹⁰ 88% FCC-K

¹¹ Sutter Home, Merlot California (L075802-11)

¹² French's® Classic Yellow Mustard

¹³ Single-Distilled

TECH DATA SHEET

Methanol		0	0	0		0	0	0
Isopropyl Alcohol		0	0	0		0	0	0
n-butyl Acetate		0	0	0		0	0	0
Acetone		0	0	0		2	2	2
Methyl Ethyl Ketone		0	0	0		2 (bubbling)	2 (bubbling)	2 (bubbling)
Glacial Acetic Acid		0	0	-		0	3	-
Hydrochloric Acid	0	0			0	0		
Nitric Acid	3	5			1	4		
Phosphoric Acid ¹⁴	0	0			0	3		
Sulfuric Acid ¹⁵	0	5			1	5		

IMPORTANT NOTICE

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