



HARDBOND™ 001-CFFAST

DESCRIPTION

HARDBOND™ is a two-component, sag resistant structural epoxy system designed to repair vertical or horizontal cracks. It has excellent adhesion to concrete, masonry, wood, metal and plastics.

ADVANTAGES:

- VOC compliant
- Easy to apply and clean
- Suitable for interior application
- Very low odor
- Excellent adhesion to concrete

TECHNICAL DATA

Packaging: 1 gallon kit
Color: Part A: Clear Part B: Clear

Shelf Life: 12 months in original unopened factory sealed containers. Keep away from extreme cold, heat or moisture. Keep out of direct sunlight and away from fire hazards.

Mix Ratio By Volume: A:B = 2:1
Mix Ratio by Weight: A:B = 100:41
Pot Life 16 oz: 10 to 15 minutes @77° F (25° C)
VOC: 67.8 g/l

PROPERTIES @ 73 degrees Fahrenheit and 50% R.H.

*Times are approximate and will be affected by; changing ambient conditions, especially changes in temperature and relative humidity.
*The indicated mileage is calculated for flat surfaces. A porous or imperfect surface will require more material in order to cover the same mileage.

SOLIDS CONTENT BY WEIGHT – CLEAR 100%
DENSITY (KG/L) Part A: 1.12 kg/L, Part B: 0.93 kg/L

COATING WINDOW	2 TO 3 hours
THINNER RECOMMENDED	Xylene
VISCOSITY @77 DEGREES F (25 DEGREES C)	Part A: 150000-180000, Part B: 280000-300000, Mixed 150000-180000
COMPRESSIVE STRENGTH (PSI MPA), ASTM D695	13000-15000
TRACTION RESISTANCE (PSI), ASTM D638	6500-7500
ELONGATION AT BREAK, ASTM D638	30

SURFACE PREPARATION

Old Concrete – Concrete surface must be clean, sand blasting, diamond grinder w//30 grit or coarse, or water blasting is highly recommended to remove surface contaminates. Any oils or fats must be removed prior to product application. Acid etching may be required (followed by a thorough rinsing) to open the pores of the concrete to accept a primer. Do not apply to wet substrates. Chloride, moisture, and pH levels should be checked prior to application.

New Concrete – The concrete should be allowed to cure for a minimum of 30 days. Compression resistance of concrete must be at least 25 MPa (3625 lbs/square inch) after 28 days and traction resistance must be at least 1.5 MPa (218 lbs/sq. inch). Sand blasting, diamond grinder w/30 grit or coarser or acid etching (followed by a thorough rinsing) is required to remove the surface laitance that appeared during the curing process. A primer should be used to reduce out-gassing and promote adhesion.

MIXING:

Materials should be pre-conditioned to a minimum of 50° F (10° C) prior to use. Thoroughly mix each component separately. Pour Component B into Component A using the proper mixing ratio of 2A:1B by volume. Mix both components for at least 3 minutes using a drill at low revolution (300 to 450 rpm) to reduce trapping of air. While mixing, scrape bottom and walls of container at least once to ensure a homogeneous mix. Only prepare quantity that may be applied during pot life of mixture.

APPLICATION:

Apply mixed product on the prepared surface using a trowel or a putty knife.

CLEANING:

Clean all tools and materials with the cleaner/thinner for epoxies. Wash hands and skin carefully with warm soapy water. Once product has hardened, it may only be removed through mechanical means.

RESTRICTIONS:

- Minimum/Maximum temperature of substrate: 50° F/ 86° F (10° C/30° C)
- Maximum relative humidity during application and curing: 85%
- Substrate temperature must be 5.5° F above dew point measured
- Humidity content of substrate must be <4% when coating is applied
- Do not apply on porous surfaces where a transfer of humidity may occur during application
- Avoid exterior use on substrates at ground level

- Protect from humidity, condensation and contact with water during the 24 hour initial curing period
- Surface may discolor in areas exposed to regular ultraviolet light

HEALTH AND SAFETY

In case of skin contact, wash with water and soap. In case of eye contact, immediately rinse with water for at least 15 minutes. Consult with a doctor. For respiratory problems, transport victim to fresh air. Remove contaminated clothes and clean before reuse.

Components A and B contain toxic ingredients. Prolong contact of this product with the skin is susceptible to provoke an irritation. Avoid eye contact. Contact with may cause serious burns. Avoid breathing vapors release from this product. This product is a strong sensitizer. Wear safety glasses and chemical resistant gloves. A breathing apparatus filtering organic vapors approved by the NIOSH/MSHA is recommended. Predict suitable ventilation.

Consult the material safety data sheet for further information.

IMPORTANT NOTICE

All statements, recommendations and technical information contained in this document are accurate to the best knowledge of Allsource Supply Inc. The data relates only to the specific material designated herein. It may not be valid if used in combination with any other materials. It is the users' responsibility to verify suitability of this information for their own particular use, and to test this product before use. Allsource Supply assumes no legal responsibility for use upon these data. Allsource Supply assumes no legal responsibility for any direct, indirect, consequential, economic, or any other damage.

ALLSOURCE SUPPLY INC.
2752 Vinland Street
Oshkosh, WI 54901
Phone: 833-663-4255
www.allsourcesupplyinc.com
info@allsourcesupplyinc.com